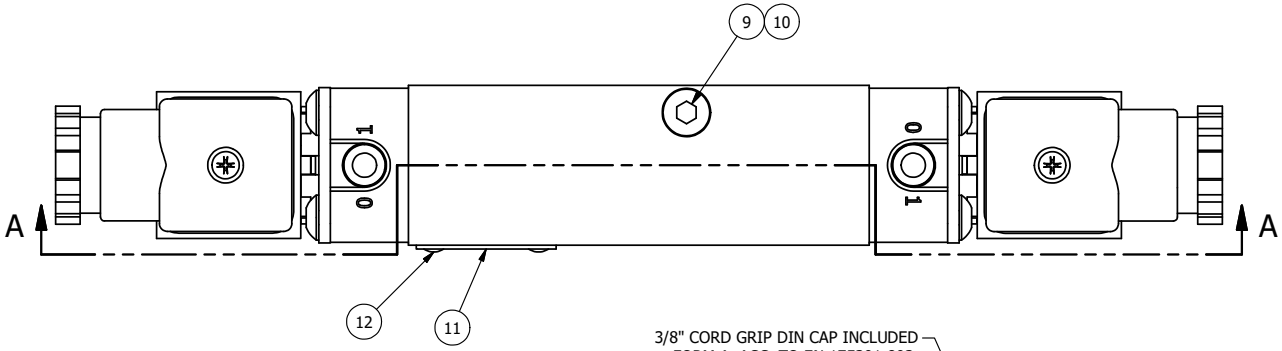
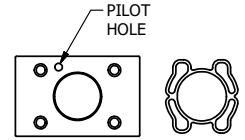
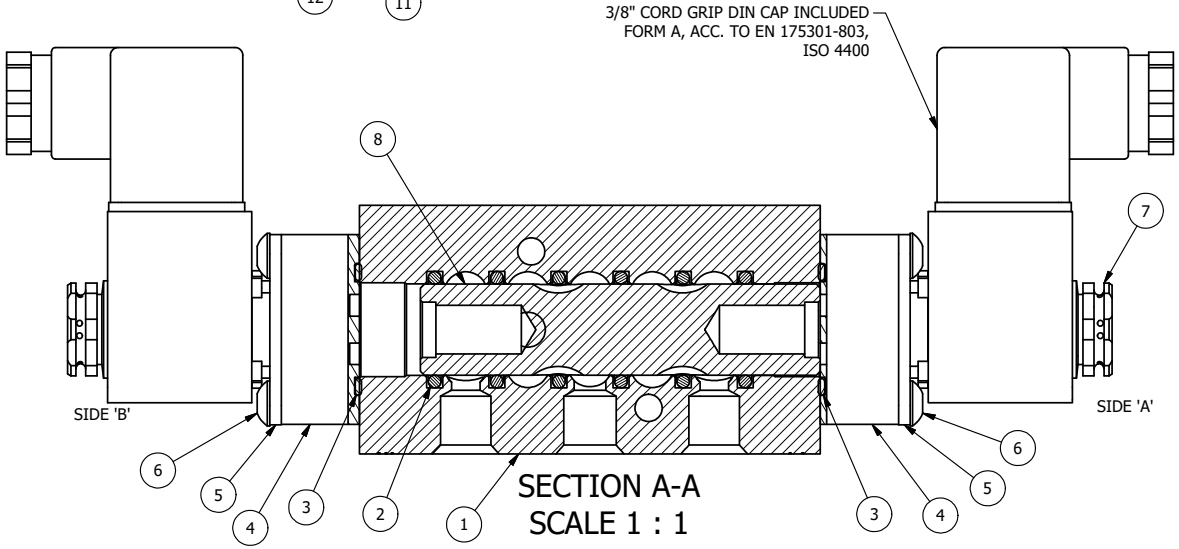


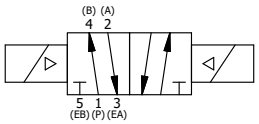


ALIGN PILOT AND SLOT IN ADAPTOR
WITH GASKET IN BETWEEN, BOTH SIDES.
FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR
180 DEGREES. REMOVE 1/8" NPTF PLUG AND
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR



FLG	QTY	PART NO	DESCRIPTION
13	1	NSPK-2	SUBPLATE MOUNTING KIT NAMUR (2 EA V-566 SCREW, 2 EA V-565 O-RING)
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
10	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
9	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
8	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
7	2	V-562	NUT, SOLENOID, SIDE EXHAUST
6	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
5	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
4	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-11E-W	NAMUR INTERFACE, WITH 3/2 CONVERSION, 1/4" VALVE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	AAA PRODUCTS INTERNATIONAL	**AAA PRODUCTS INTERNATIONAL** **7114 Harry Hines Blvd** **Dallas, TX 75235**
DRAWN: RMcKenna	DATE: 3/24/2016	CHECKED: KWaite	DATE: 3/24/2016
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/24/2016
TITLE: 1/4" NAMUR, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, INTR SAFE, 24VDC, SIDE VENT		PART NO.: NSS2AC 24VDC	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valve\Assembly\Standard\SS\DWG\NSS2AC 24VDC.dw